












ASAP

Dart Aerospace Ltd.

Date: Wednesday, 17/01/2007 3:01:25 PM  
 User: Linda Lacelle



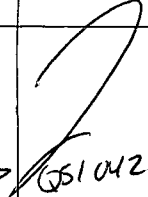
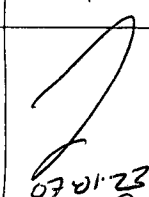
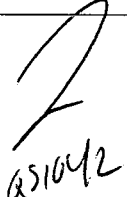
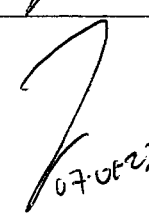
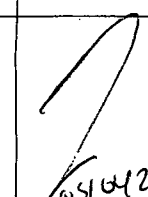
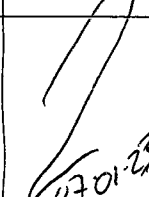
## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BELT GUIDE
Job Number	: 30309		
Estimate Number	: 12639		
P.O. Number	: N/A	Part Number	: G106051
This Issue	: 17/01/2007 S.O. No. : N/A	Drawing Number	: G10605 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 24/01/2007 Qty: 20 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 07-01-15 JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	BAND SAW	BAND SAW	
			
	Comment: Cut blank 4.700 " long	M103254 J.L 07/01/21 (20)	
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
			
	Comment: HAAS CNC VERTICAL MACHINING #1		
	1- Mill as per Folio FA670 & Dwg G10605 Rev: C		
	2-Deburr and Blend rad intersection with deburring tool.	J.L 07/01/26 Er 07/01/23 P.T.O. (+26)	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	J.L 07/01/23 Er 07/01/23 (+20)	
4.0	QC8	SECOND CHECK	
			
	Comment: SECOND CHECK	SA 07.01.23 (+20)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
	Comment: PACKAGING RESOURCE #1		
	Identify and Stock		
	Location: 41/20A	P.T.O. 07/01/04 (20)	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/01/23

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/01/23	2-0	one part scrap. part lifted <del>error</del> during machining. Program error resulting in machining off too much material.	 QS1042	Scrap: destroy, replace Fix program.	Er 07/01/23	 07/01/23	 QS1042	 07/01/23
07/01/23	# 20	one part scrap operator error. <del>was not</del> didn't retake origin after change used	 QS1042	scrap: destroy and replace	Er 07/01/23	 07/01/23	 QS1042	 07/01/23

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BELT GUIDE

Job Number: 30309

Part Number: G106051

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(28)

Comment: FINAL INSPECTION/W/O RELEASE

07/01/30

Job Completion



U 8740130

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

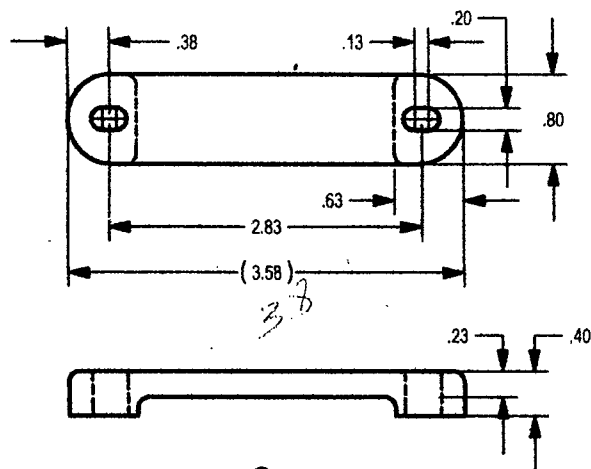
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

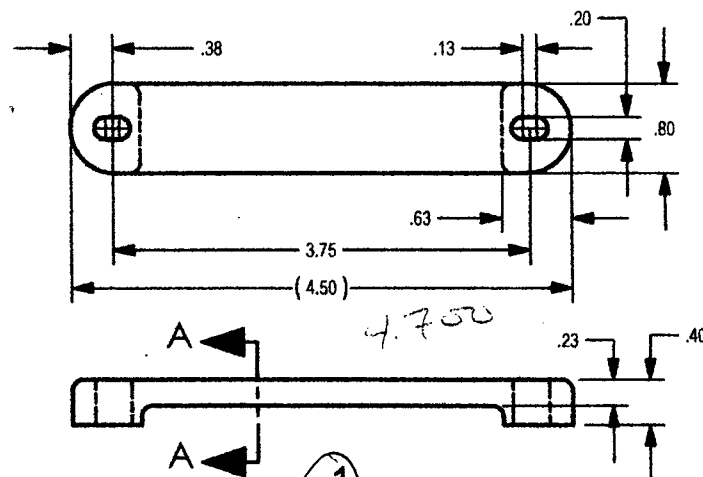
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REVISIONS			
REV	LOC	DESCRIPTION	APPROVED/DATE
C	ALL	REVISED DESIGN AND REDRAWN, ADDED SLOTTED HOLES TO REPLACE C/SINKED HOLES	CLB 4/9/01



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## SECTION A-A

### NOTES:

1. MATERIAL: DELRIN
2. ALL RADII .10

BREAK SHARP EDGES		DRAWN T.S.		DATE 3/23/95			<b>Geneva Aviation</b> 23031 140TH AVE SE KENT, WA 98042 PH: 253-638-0824 FAX: 253-638-0848	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CHECKED		DATE				
TOLERANCES ARE:		DESIGNED		DATE				
FRACTIONS $\pm 1/8"$		DECIMAL .X $\pm .050$ .XX $\pm .030$ .XXX $\pm .010$		ANGLES $\pm 2^\circ$				
		APPROVED RGC		DATE 4/3/95		Title <b>BELT GUIDE</b>		
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.						Drawing Number <b>G10605</b>		REV <b>C</b>
Pro No: <b>GA159</b>		SIZE <b>B</b>		Scale: <b>1/1</b>		Sheet <b>1</b> of <b>1</b>		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





**GE Polymershapes**

1250 OLD INNES RD. UNIT 519 OTTAWA ONT. K1B 5L3

## **CERTIFICATE OF COMPLIANCE**

SOLD TO: DART AEROSPACE LTD

DATE: January 16, 2007

YOUR PURCHASE ORDER: 2872

G10605-1 B30309

OUR SHIPPER NO: 075595

LINE ITEM #: 001

QUANTITY: 5 PCS

DESCRIPTION: ACETRON GP PLATE NATURAL 1.00 X .750 X 48"

u 07-01-18

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4161 POM  
211 ACETRON GP

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL  
REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE  
REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS  
DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT  
PURCHASE ORDER.

SALES REPRESENTATIVE SIGNATURE

ALEXANDRA DAY  
CUSTOMER SERVICE REPRESENTATIVE